TWININGS TO SERVICE OF THE SERVICE OF LONDON

PRODUCT SPECIFICATION

BLACK TEA EARL GREY- F10675

Version: 02

N°: 006

1. INGREDIENTS

Black tea leaves (96.95%), bergamot flavouring (Granule) (2.80%), bergamot flavouring (Liquid) (0.25%).

2. TYPICAL ANALYSIS

ANALYSIS	LIMITS	
Total ash	5.4%	
Water soluble ash	97.65%	
Water insoluble ash	2.35 %	
Acid insoluble ash	0.12%	
Alkalinity of ash	5.63 (ml 0.1 N HCl/g)	
Dietary fibre	45.05%	
Caffeine	2.05%	
Yeasts (per g)	<1000	
Moulds (per g)	<15000	
Moisture	3.7 %	
Salmonella	Absent/25g	
Lead	≤0.6 mg/kg	
Cadmium	≤0.4 mg/kg	
Arsenic	≤0.6 mg/kg	

3. NUTRITIONAL INFORMATION

Quantity per 100mL of brewed tea:		
Energy	3 kJ / 1 kcal	
Protein	0 g	
Carbohydrate	0 g	
Of which are sugars	0 g	
Fat	0 g	
Of which are saturates	0 g	
Sodium	0 g	

Reviewed by:	Approved by:	Latest review:
Nathalie Menegoli	Bruna Rippe	12/03/2018

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4. BREWING INSTRUCTIONS

Let one tea bag per person infuse for 3-4 minutes in 200mL of boiling water. Add sugar and milk if necessary.

5. INFORMATION ABOUT PACKAGING AND EXPIRY DATE

Each carton box contains 12 individual paperboard packaging containing 10 envelopes, each one of them with 1 paper teabag containing the ingredients.

General information – packaging, codes and expiry date		
Net weight – primary packaging with 10 bags of 20g each	20 g	
Gross weight – primary packaging with 10 bags of 20g each	41 g	
Net weight – carton box (with 12 units)	240 g	
Gross weight – carton box (with 12 units)	507 g	
Carton box external dimensions	172 x 145 x 203 mm (L x W x H)	
Barcode – primary packaging	70177197292	
Barcode – carton box	70177518639	
SAP code	2200044	
Expiry date	36 months	
Palletizing	29 boxes per layer with 6 boxes of height – 174 carton boxes on total	

6. LOTS INTERPRETATION

Example of batch code:

JQ 28/05/2016 P2682963-127 22:03

Interpretation:

- **JQ** Jingiao, China (factory location)
- **28/05/2016** best before date
- **P2682963-127** 8 characters automatically issued sequentially followed by the jullian code 127 (number of the day in the calendar year)
- **22:03** Time

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7. TRANSPORTATION AND STORAGE

Store and transport the product under clean, dry, hygienic conditions, away from products emitting strong odours (e.g., detergents, fruits, etc) and under ambient conditions of temperature and humidity and avoiding the extremes of temperature and humidity.

8. MANUFACTURING AND IMPORT

Imported and distributed on Brazil by: AB BRASIL INDÚSTRIA E COMÉRCIO DE ALIMENTOS LTDA - CNPJ: 60.934.551/0004-05 – AV. TIETÊ, 233 – PEDERNEIRAS – SP.

Manufactured on China by: ABF TWININGS BEVERAGES (SHANGHAI) LTD, WEST BUILDING T3-4, NO.121, LONG GUI RD, JIN QIAO EXPORT PROCESSING ZONE (SOUTH AREA), PU DONG, SHANGHAI 201201, CHINA.

9. REVIEWS

Version	Date	Updates
00	04/08/2015	Document creation
01	17/08/2017	Typical analysis table update
		Nutritional information update
		Infusion time update
		Expiration date update
		Addition of "Time" in batch interpretation
		Transportation and Storage update
02	12/03/2018	Palletizing information update

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